

English
ASSEMBLY - INSTRUCTIONS
PRESTIGE FOLDING DOORS

The assembly is also illustrated on the backside of the packaging label. Before you start, unpack all the parts and place them on a smooth surface in the same order as shown on the first drawing.

The panels which have been connected for transport purposes should be separated so that they appear as individual parts.

1. Measure the height (H) and the width (B) of the door opening.
2. Saw the top rail (6) to the size (B) and the post-profile (5) and the bolt-profile (7) according to the size (H) minus 23 mm.
3. Cut the main panels, half panels and the lock-profile to the size (H) minus 30 mm. The lock-profile has to be mounted in a way that the longest part will point to the bottom (measured from the lock-catch). For cutting panels of glass door see special instructions.

4. Display all the parts as shown on drawing 4. Both the half lamellas have to be put down so that the soft hinges are pointing to the outer-sides of the door.
5. Slide the hinge-profiles into the channels of the panels. Take care that the flat-side of the hinge-profile is mounted upside and downside every second panel (as shown on drawing 5). If necessary you may use some detergent on the flexible parts in order to make them slide smoother. The hinge-profiles (4) are kept into position by screwing the small screws (3 x 25 mm) into the channels of the soft hinges.

6. Assemble the lock, handles, etc. as shown on the drawing.
7. Before mounting the bolt-profile (7) slide the lock-catch (21) with the bevelled edge upwards behind the hole in the bolt-profile. The right position of the lock catch will be determined when the door is mounted. Determine whether you want to have the door closing right or left and fix the bolt-profile (7) at the locking side (4 x 30 mm). Fix the mounting strip (8) on the opposite side (3 x 20 mm).

8. Fold the door as shown on drawing 8. Put some vaseline on both sides of the top track and slide it over the glides.
9. Place the now ready assembled door into the door-opening. Fix the top rail with screws (4 x 20 mm) and the washers. Take care of the right position of the plastic washer (12). This is used as doorstopper.

10. The post-profile (5) can be clipped onto the mounting strip (8). Bring the lock-catch (21) onto the correct height by closing the door once. After this fix it with screws 3.5 x 40 mm. Cut the cover-profile (9) so that it will hide the screws. Then clip the cover-profile into the bolt-profile.

11. When mounting a double-door, screw one of the post-profiles (7) onto the lock-profile (3) (screws 4 x 30 mm). At the same time place the interlocking part (22) in this lock.

- Nederlands**
- 1 Hoofdlamel
 - 2 Eindlamel
 - 3 Slotlamel
 - 4 Koppellijst
 - 5 Scharnierstijl
 - 6 Rail
 - 7 Schootlijst
 - 8 Kliklijstje
 - 9 Afdeklijstje
 - 10 Sleutel
 - 11 Ophangpunt Slotlamel
 - 12 Deurstopper
 - 14 Onderlegging
 - 15 Slotkast Kompleet
 - 16 Schild links
 - 17 Schild rechts
 - 18 Knop met as
 - 19 Knop
 - 20 Ophangpunt Hoofdlamel
 - 21 Schootkastje
 - 22 Koppelhaak voor dubbeldeur
 - 23 Drukveer

- Deutsch**
- 1 Hauptlamelle
 - 2 Endlamelle
 - 3 Schloßlamelle
 - 4 Kupplungsprofil
 - 5 Anschlagpfostenprofil
 - 6 Laufschiene
 - 7 Riegelpfostenprofil
 - 8 Montageschiene
 - 9 Abdeckleiste
 - 10 Schlüssel
 - 11 Aufhängepunkt (Schloßlamelle)
 - 12 Türstopper
 - 14 Unterlegscheiben aus Stahl
 - 15 Komplettes Schloß
 - 16 Türbeschlag links
 - 17 Türbeschlag rechts
 - 18 Türknopt mit Dorn
 - 19 Türgegenknopf
 - 20 Aufhängepunkt Hauptlamelle
 - 21 Kunststoff - Verschußteil
 - 22 Kupplungshaken für zweiflügelige Faltdür
 - 23 Feder

- English**
- 1 Main strip
 - 2 End Strip
 - 3 Lock strip
 - 4 Connecting frame
 - 5 Hinge jamb
 - 6 Rail
 - 7 Bolt frame
 - 8 Click frame
 - 9 Cover frame
 - 10 Key
 - 11 Suspension point for lock strip
 - 12 Door stopper
 - 14 Washer
 - 15 Complete lock case
 - 16 Plate left
 - 17 Plate right
 - 18 Knob with shaft
 - 19 Knob
 - 20 Suspension point for main strip
 - 21 Bolt case
 - 22 Coupling hook for double door
 - 23 Spring

- Français**
- 1 Lame
 - 2 Demi-lame
 - 3 Lame de fermeture
 - 4 Profil de jonction
 - 5 Montant de fixation
 - 6 Rail
 - 7 Montant de gâche
 - 8 Profil de fixation
 - 9 Habillage du montant de gâche
 - 10 Clef
 - 11 Galet fixe
 - 12 Butée d'arrêt
 - 14 Rondelle en acier
 - 15 Serrure complète
 - 16 Plaque de propreté à gauche
 - 17 Plaque de propreté à droite
 - 18 Poignée avec axe
 - 19 Poignée
 - 20 Galet mobile
 - 21 Plaque de gâche
 - 22 Crochet d'attelage pour porte à deux battants
 - 23 Ressort

